

# HVTECK AL 1/C 320NLEPR CB PVC AIA PVC 25kV 133% CSA

Single Conductor, 320 Mils No Lead Ethylene Propylene Rubber (NL-EPR), 133% Insulation Level, Concentric Bond, Polyvinyl Chloride (PVC) Inner Jacket, Aluminum Interlocked Armour (AIA), Polyvinyl Chloride (PVC) Jacket



Image not to scale. See Table 1 for dimensions.

## CONSTRUCTION:

1. **Conductor:** Class B compact stranded 8000 Series aluminum per ASTM B800 and ASTM B836
2. **Conductor Shield:** Semi-conducting cross-linked copolymer; A conductor separator is used for cable size larger than or equal to 500 Kcmil
3. **Insulation:** 320 Mils No Lead Ethylene Propylene Rubber (NL-EPR) 133% insulation level
4. **Insulation Shield:** Strippable semi-conducting cross-linked copolymer
5. **Concentric Shield:** Concentrically applied copper bond / shield wires. Complies with greater than the minimum requirement as per Table 44, CSA Standard C68.10 and Table 16A, Canadian Electrical Code Part 1
6. **Neutral Separator:** Mylar tape
7. **Inner Jacket:** PVC inner jacket
8. **Armour:** Aluminum Interlocked Armour (AIA)
9. **Overall Jacket:** Black Polyvinyl Chloride (PVC) Jacket

## APPLICATIONS AND FEATURES:

Southwire's 25kV HVTECK is a CSA armoured cable for industrial and commercial medium voltage applications. Rated FT4, -40°C, Hazardous Locations (HL). These cables are capable of operating continuously at the conductor temperature not in excess of 105°C for normal operation, 140°C for emergency overload, and 250°C for short circuit conditions. Rated for 1000 lbs /FT maximum sidewall pressure. These cables feature sunlight and moisture resistance, exceptional corona resistance, resistance to most chemical soils and acids and are flame retardant.

## SPECIFICATIONS:

- ASTM B801 Concentric-Lay-Stranded Conductors of 8000 Series Aluminum Alloy
- ASTM B836 Compact Rounded Stranded Aluminum Conductors
- CSA C22.2 No. 174 Cables in Hazardous Locations
- CSA C22.2 No. 2556 & No. 0.3 Wire and Cable Test Methods
- CSA C68.10 Shielded Power Cables for Commercial and Industrial Applications - 5 to 46 KV
- CSA C68.3 Shielded & Concentric Neutral Power Cable - 5 to 46 kV
- CSA LTGG [-40°C] - as per C68.10 - for Cold Bend and Impact rating
- CSA HL - for Hazardous Locations rating
- CSA SUN RES - for Sunlight Resistant rating
- ICEA S-93-639 (NEMA WC 74) 5-46 KV Shielded Power Cable
- ICEA T-29-520 Flame Test (210,000 BTU/Hr)



- IEEE 383 Flame Test (70,000 btu)
- IEEE 1202 FT4 Flame Test (70,000) BTU/hr Vertical Tray Test (1/0 and Larger)
- FT1 Flame Test (1,706 BTU/Hr nominal - Vertical Wire Flame Test)
- AEIC CS-8 Specification for extruded dielectric shielded power cables rated for 5 through 46KV (Qualification Test Requirements)

**SAMPLE PRINT LEGEND:**

(CSA) SOUTHWIRE (NESC) #P# 1/C [#AWG or #kcmil] CPT AL 320 NLEPR AIA 25kV 133% INS LEVEL CB [No. x SIZE] AWG  
SUN RES 105°C FT4 HL (-40°C) LTGG RoHS YEAR [SEQUENTIAL METER MARKS]

**Table 1 – Weights and Measurements**

Cond. Size	Strand	Diameter Over Conductor	Diameter Over Insulation	Insul. Thickness	Diameter Over Insulation Shield	Concentric Neutral	Inner Jacket Thickness	Dia. Over Armour	Overall Jacket Thickness	Approx. OD	Approx. Weight
AWG/Kcmil	No.	inch	inch	mil	inch	No. x AWG	mil	inch	mil	inch	lb/1000ft
250	37	0.520	1.206	320	1.266	13x14	80	1.910	60	2.030	1807

All dimensions are nominal and subject to normal manufacturing tolerances

◊ Cable marked with this symbol is a standard stock item

\* Strand count meets minimum number per ASTM

**Table 2 – Electrical and Engineering Data**

Cond. Size	Min Bending Radius	Max Pull Tension	DC Resistance @ 25°C	AC Resistance @ 90°C	Capacitive Reactance @ 60Hz	Inductive Reactance @ 60Hz	Zero Sequence Impedance	Positive Sequence Impedance	Phase Short Circuit Current @ 6 Cycles	Allowable Ampacity In Air 90°C	Allowable Ampacity Directly Buried 90°C
AWG/Kcmil	inch	lb	Ω/1000ft	Ω/1000ft	MΩ*1000ft	Ω/1000ft	Ω/1000ft	Ω/1000ft	Amp	Amp	Amp
250	24.4	1500	0.071	0.090	0.041	0.053	0.424 + j0.274	0.091 + j0.051	10137	367	343

\* Inductive impedance is based on non-ferrous conduit with one diameter spacing.

**Table 3 – Weights and Measurements (Metric)**

Cond. Size	Strand	Diameter Over Conductor	Diameter Over Insulation	Insul. Thickness	Diameter Over Insulation Shield	Concentric Neutral	Inner Jacket Thickness	Dia. Over Armour	Overall Jacket Thickness	Approx. OD	Approx. Weight
AWG/Kcmil	No.	mm	mm	mm	mm	No. x AWG	mm	mm	mm	mm	kg/km
250	37	13.21	30.63	8.13	32.16	13x14	2.03	48.51	1.52	51.56	2689

All dimensions are nominal and subject to normal manufacturing tolerances

◊ Cable marked with this symbol is a standard stock item

\* Strand count meets minimum number per ASTM



Table 4 – Electrical and Engineering Data (Metric)

Cond. Size	Min Bending Radius	Max Pull Tension	DC Resistance @ 25°C	AC Resistance @ 90°C	Capacitive Reactance @ 60Hz	Inductive Reactance @ 60Hz	Zero Sequence Impedance	Positive Sequence Impedance	Phase Short Circuit Current @ 6 Cycles	Allowable Ampacity In Air 90°C	Allowable Ampacity Directly Buried 90°C
AWG/Kcmil	mm	newton	Ω/km	Ω/km	MΩ*km	Ω/km	Ω/1000ft	Ω/1000ft	Amp	Amp	Amp
250	619.76	6675	0.2329	0.30	0.0125	0.1739	0.424 + j0.274	0.091 + j0.051	10137	367	343

\* Inductive impedance is based on non-ferrous conduit with one diameter spacing.

