

## HVTECK CU 1/C 280NLEPR CB PVC AIA PVC 28kV 100% CSA

Single Conductor, 280 Mils No Lead Ethylene Propylene Rubber (NL-EPR), 100% Insulation Level, Concentric Bond, Polyvinyl Chloride (PVC) Inner Jacket, Aluminum Interlocked Armour (AIA), Polyvinyl Chloride (PVC) Jacket

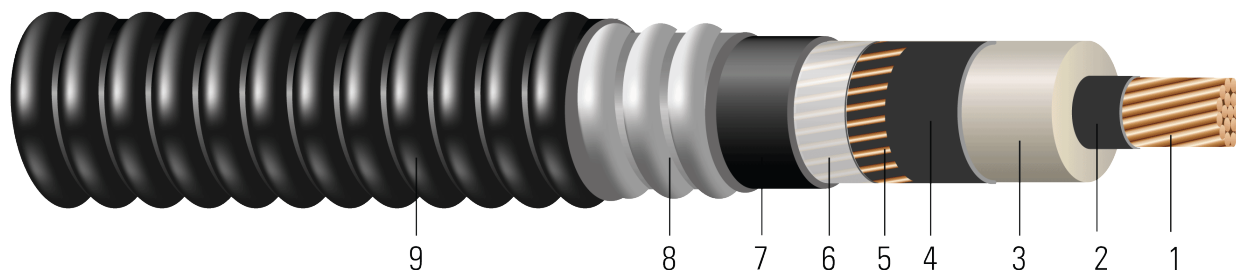


Image not to scale. See Table 1 for dimensions.

### CONSTRUCTION:

1. **Conductor:** Class B compressed stranded bare copper per ASTM B3 and ASTM B8
2. **Conductor Shield:** Semi-conducting cross-linked copolymer
3. **Insulation:** 280 Mils No Lead Ethylene Propylene Rubber (NL-EPR) 100% insulation level
4. **Insulation Shield:** Strippable semi-conducting cross-linked copolymer
5. **Concentric Shield:** Concentrically applied copper bond / shield wires. Complies with greater than the minimum requirement as per Table 44, CSA Standard C68.10 and Table 16A, Canadian Electrical Code Part 1
6. **Neutral Separator:** Mylar tape
7. **Inner Jacket:** PVC inner jacket
8. **Armour:** Aluminum Interlocked Armour (AIA)
9. **Overall Jacket:** Black Polyvinyl Chloride (PVC) Jacket

### APPLICATIONS AND FEATURES:

Southwire's 28kV HVTECK is a CSA armoured cable for industrial and commercial medium voltage applications. Rated FT4, -40°C, Hazardous Locations (HL). These cables are capable of operating continuously at the conductor temperature not in excess of 105°C for normal operation, 140°C for emergency overload, and 250°C for short circuit conditions. Rated for 1000 lbs /FT maximum sidewall pressure. These cables feature sunlight and moisture resistance, exceptional corona resistance, resistance to most chemical soils and acids and are flame retardant.

### SPECIFICATIONS:

- ASTM B3 Soft or Annealed Copper Wire
- ASTM B8 Concentric-Lay-Stranded Copper Conductors
- CSA C22.2 No. 174 Cables in Hazardous Locations
- CSA C22.2 No. 2556 & No. 0.3 Wire and Cable Test Methods
- CSA C68.10 Shielded Power Cables for Commercial and Industrial Applications - 5 to 46 KV
- CSA C68.3 Shielded & Concentric Neutral Power Cable - 5 to 46 kV
- CSA LTGG [-40°C] - as per C68.10 - for Cold Bend and Impact rating
- CSA HL - for Hazardous Locations rating
- CSA SUN RES - for Sunlight Resistant rating
- ICEA S-93-639 (NEMA WC 74) 5-46 KV Shielded Power Cable
- ICEA T-29-520 Flame Test (210,000 BTU/Hr)
- IEEE 383 Flame Test (70,000 btu)



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Southwire

**CABLETECH  
SUPPORT™**

Services

- IEEE 1202 FT4 Flame Test (70,000) BTU/hr Vertical Tray Test (1/0 and Larger)
- FT1 Flame Test (1,706 BTU/Hr nominal - Vertical Wire Flame Test)
- AEIC CS-8 Specification for extruded dielectric shielded power cables rated for 5 through 46KV (Qualification Test Requirements)

**SAMPLE PRINT LEGEND:**

(CSA) SOUTHWIRE (NESC) #P# 1/C [#AWG or #kcmil] CU 280 NLEPR AIA 28kV 100% INS LEVEL CB [No. x SIZE] AWG SUN RES 105°C FT4 HL (-40°C) LTGG RoHS YEAR [SEQUENTIAL METER MARKS]

**Table 1 – Weights and Measurements**

| Cond. Size | Strand | Diameter Over Conductor | Diameter Over Insulation | Insul. Thickness | Diameter Over Insulation Shield | Concentric Neutral | Inner Jacket Thickness | Dia. Over Armour | Overall Jacket Thickness | Approx. OD | Copper Weight | Approx. Weight |
|------------|--------|-------------------------|--------------------------|------------------|---------------------------------|--------------------|------------------------|------------------|--------------------------|------------|---------------|----------------|
| AWG/ Kcmil | No.    | inch                    | inch                     | mil              | inch                            | No. x AWG          | mil                    | inch             | mil                      | inch       | lb/ 1000ft    | lb/1000ft      |
| 1          | 19     | 0.322                   | 0.920                    | 280              | 0.980                           | 11x14              | 80                     | 1.600            | 60                       | 1.720      | 407           | 1350           |
| 1/0        | 19     | 0.361                   | 0.959                    | 280              | 1.019                           | 11x14              | 80                     | 1.663            | 60                       | 1.783      | 474           | 1488           |
| 2/0        | 19     | 0.405                   | 1.003                    | 280              | 1.063                           | 11x14              | 80                     | 1.707            | 60                       | 1.827      | 559           | 1617           |
| 3/0        | 19     | 0.456                   | 1.054                    | 280              | 1.114                           | 13x14              | 80                     | 1.758            | 60                       | 1.878      | 694           | 1803           |
| 4/0        | 19     | 0.512                   | 1.110                    | 280              | 1.170                           | 13x14              | 80                     | 1.814            | 60                       | 1.934      | 829           | 1993           |
| 250        | 37     | 0.558                   | 1.164                    | 280              | 1.224                           | 17x14              | 80                     | 1.868            | 60                       | 1.988      | 1001          | 2316           |
| 350        | 37     | 0.661                   | 1.267                    | 280              | 1.327                           | 21x14              | 80                     | 2.005            | 60                       | 2.125      | 1365          | 2807           |
| 500        | 37     | 0.789                   | 1.395                    | 280              | 1.455                           | 26x14              | 110                    | 2.193            | 60                       | 2.313      | 1896          | 3599           |
| 750        | 61     | 0.968                   | 1.584                    | 280              | 1.644                           | 21x12              | 110                    | 2.382            | 75                       | 2.532      | 2753          | 4751           |

All dimensions are nominal and subject to normal manufacturing tolerances

◊ Cable marked with this symbol is a standard stock item

1 Comply with ICEA S-93-639 Appendix C for jacket thickness determination



**Table 2 – Electrical and Engineering Data**

| Cond. Size | Min Bending Radius | Max Pull Tension | DC Resistance @ 25°C | AC Resistance @ 90°C | Capacitive Reactance @ 60Hz | Inductive Reactance @ 60Hz | Zero Sequence Impedance | Positive Sequence Impedance | Phase Short Circuit Current @ 6 Cycles | Allowable Ampacity In Air 90°C | Allowable Ampacity Directly Buried 90°C |
|------------|--------------------|------------------|----------------------|----------------------|-----------------------------|----------------------------|-------------------------|-----------------------------|----------------------------------------|--------------------------------|-----------------------------------------|
| AWG/Kcmil  | inch               | lb               | Ω/1000ft             | Ω/1000ft             | MΩ*1000ft                   | Ω/1000ft                   | Ω/1000ft                | Ω/1000ft                    | Amp                                    | Amp                            | Amp                                     |
| 1          | 20.6               | 669              | 0.128                | 0.162                | 0.051                       | 0.060                      | 0.516 + j0.362          | 0.163 + j0.060              | 8577                                   | 245                            | 244                                     |
| 1/0        | 21.4               | 844              | 0.102                | 0.128                | 0.048                       | 0.058                      | 0.480 + j0.347          | 0.129 + j0.059              | 8577                                   | 278                            | 272                                     |
| 2/0        | 21.9               | 1064             | 0.081                | 0.102                | 0.044                       | 0.056                      | 0.451 + j0.332          | 0.103 + j0.056              | 8577                                   | 316                            | 303                                     |
| 3/0        | 22.5               | 1342             | 0.064                | 0.081                | 0.041                       | 0.054                      | 0.427 + j0.315          | 0.082 + j0.054              | 10137                                  | 356                            | 333                                     |
| 4/0        | 23.2               | 1692             | 0.051                | 0.065                | 0.038                       | 0.052                      | 0.407 + j0.298          | 0.066 + j0.052              | 10137                                  | 403                            | 367                                     |
| 250        | 23.9               | 2000             | 0.043                | 0.056                | 0.036                       | 0.051                      | 0.393 + j0.283          | 0.057 + j0.051              | 13256                                  | 455                            | 411                                     |
| 350        | 25.5               | 2800             | 0.031                | 0.041                | 0.032                       | 0.049                      | 0.369 + j0.258          | 0.042 + j0.049              | 16376                                  | 537                            | 459                                     |
| 500        | 27.8               | 4000             | 0.022                | 0.030                | 0.028                       | 0.046                      | 0.346 + j0.230          | 0.031 + j0.046              | 20275                                  | 616                            | 499                                     |
| 750        | 30.4               | 6000             | 0.014                | 0.023                | 0.024                       | 0.044                      | 0.322 + j0.196          | 0.024 + j0.044              | 26018                                  | 716                            | 557                                     |

\* Inductive impedance is based on non-ferrous conduit with one diameter spacing.

**Table 3 – Weights and Measurements (Metric)**

| Cond. Size | Strand | Diameter Over Conductor | Diameter Over Insulation | Insul. Thickness | Diameter Over Insulation Shield | Concentric Neutral | Inner Jacket Thickness | Dia. Over Armour | Overall Jacket Thickness | Approx. OD | Copper Weight | Approx. Weight |
|------------|--------|-------------------------|--------------------------|------------------|---------------------------------|--------------------|------------------------|------------------|--------------------------|------------|---------------|----------------|
| AWG/Kcmil  | No.    | mm                      | mm                       | mm               | mm                              | No. x AWG          | mm                     | mm               | mm                       | mm         | kg/km         | kg/km          |
| 1          | 19     | 8.18                    | 23.37                    | 7.11             | 24.89                           | 11x14              | 2.03                   | 40.64            | 1.52                     | 43.69      | 606           | 2009           |
| 1/0        | 19     | 9.17                    | 24.36                    | 7.11             | 25.88                           | 11x14              | 2.03                   | 42.24            | 1.52                     | 45.29      | 705           | 2214           |
| 2/0        | 19     | 10.29                   | 25.48                    | 7.11             | 27.00                           | 11x14              | 2.03                   | 43.36            | 1.52                     | 46.41      | 832           | 2406           |
| 3/0        | 19     | 11.58                   | 26.77                    | 7.11             | 28.30                           | 13x14              | 2.03                   | 44.65            | 1.52                     | 47.70      | 1033          | 2683           |
| 4/0        | 19     | 13.00                   | 28.19                    | 7.11             | 29.72                           | 13x14              | 2.03                   | 46.08            | 1.52                     | 49.12      | 1234          | 2966           |
| 250        | 37     | 14.17                   | 29.57                    | 7.11             | 31.09                           | 17x14              | 2.03                   | 47.45            | 1.52                     | 50.50      | 1490          | 3447           |
| 350        | 37     | 16.79                   | 32.18                    | 7.11             | 33.71                           | 21x14              | 2.03                   | 50.93            | 1.52                     | 53.97      | 2031          | 4177           |
| 500        | 37     | 20.04                   | 35.43                    | 7.11             | 36.96                           | 26x14              | 2.79                   | 55.70            | 1.52                     | 58.75      | 2822          | 5356           |
| 750        | 61     | 24.59                   | 40.23                    | 7.11             | 41.76                           | 21x12              | 2.79                   | 60.50            | 1.91                     | 64.31      | 4097          | 7070           |

All dimensions are nominal and subject to normal manufacturing tolerances

◇ Cable marked with this symbol is a standard stock item

1 Comply with ICEA S-93-639 Appendix C for jacket thickness determination



Table 4 – Electrical and Engineering Data (Metric)

| Cond. Size | Min Bending Radius | Max Pull Tension | DC Resistance @ 25°C | AC Resistance @ 90°C | Capacitive Reactance @ 60Hz | Inductive Reactance @ 60Hz | Zero Sequence Impedance | Positive Sequence Impedance | Phase Short Circuit Current @ 6 Cycles | Allowable Ampacity In Air 90°C | Allowable Ampacity Directly Buried 90°C |
|------------|--------------------|------------------|----------------------|----------------------|-----------------------------|----------------------------|-------------------------|-----------------------------|----------------------------------------|--------------------------------|-----------------------------------------|
| AWG/Kcmil  | mm                 | newton           | Ω/km                 | Ω/km                 | MΩ*km                       | Ω/km                       | Ω/1000ft                | Ω/1000ft                    | Amp                                    | Amp                            | Amp                                     |
| 1          | 523.24             | 2977             | 0.4199               | 0.53                 | 0.0155                      | 0.1969                     | 0.516 + j0.362          | 0.163 + j0.060              | 8577                                   | 245                            | 244                                     |
| 1/0        | 543.56             | 3756             | 0.3346               | 0.42                 | 0.0146                      | 0.1903                     | 0.480 + j0.347          | 0.129 + j0.059              | 8577                                   | 278                            | 272                                     |
| 2/0        | 556.26             | 4735             | 0.2657               | 0.33                 | 0.0134                      | 0.1837                     | 0.451 + j0.332          | 0.103 + j0.056              | 8577                                   | 316                            | 303                                     |
| 3/0        | 571.50             | 5972             | 0.2100               | 0.27                 | 0.0125                      | 0.1772                     | 0.427 + j0.315          | 0.082 + j0.054              | 10137                                  | 356                            | 333                                     |
| 4/0        | 589.28             | 7529             | 0.1673               | 0.21                 | 0.0116                      | 0.1706                     | 0.407 + j0.298          | 0.066 + j0.052              | 10137                                  | 403                            | 367                                     |
| 250        | 607.06             | 8900             | 0.1411               | 0.18                 | 0.0110                      | 0.1673                     | 0.393 + j0.283          | 0.057 + j0.051              | 13256                                  | 455                            | 411                                     |
| 350        | 647.70             | 12460            | 0.1017               | 0.13                 | 0.0098                      | 0.1608                     | 0.369 + j0.258          | 0.042 + j0.049              | 16376                                  | 537                            | 459                                     |
| 500        | 706.12             | 17800            | 0.0722               | 0.10                 | 0.0085                      | 0.1509                     | 0.346 + j0.230          | 0.031 + j0.046              | 20275                                  | 616                            | 499                                     |
| 750        | 772.16             | 26700            | 0.0459               | 0.08                 | 0.0073                      | 0.1444                     | 0.322 + j0.196          | 0.024 + j0.044              | 26018                                  | 716                            | 557                                     |

\* Inductive impedance is based on non-ferrous conduit with one diameter spacing.

