

# Multi-Conductor TCU 600V EPR XHHW-2 Thermoplastic CPE-TP Control Cable Color Method 1 Table 1

Type TC-ER Control Cable 600Volt Tinned Copper Conductors, Ethylene Propylene Rubber (EPR) Insulation XHHW-2 Thermoplastic Chlorinated Polyethylene (CPE-TP) Jacket, Control Cable Conductor Identification Method 1 Table 1. VW-1 rated



Image not to scale. See Table 1 for dimensions.

## CONSTRUCTION:

- Conductor:** 7 strands class B compressed tinned copper per ASTM B33 and ASTM B8
- Insulation:** Ethylene Propylene Rubber (EPR) XHHW-2, 30 Mils thick for all cable sizes
- Overall Jacket:** Thermoplastic Chlorinated Polyethylene (CPE-TP) Jacket

## APPLICATIONS AND FEATURES:

Southwire's 600 Volt Type TC-ER control cables are suited for use in wet and dry areas, conduits, ducts, troughs, trays, direct burial, aerial supported by a messenger, and where superior electrical properties are desired. These cables are capable of operating continuously at the conductor temperature not in excess of 90°C for normal operation in wet and dry locations, 130°C for emergency overload, and 250°C for short circuit conditions. For uses in Class I, II, and III, Division 2 hazardous locations per NEC Article 501 and 502. Constructions with 3 or more conductors are listed for exposed runs (TC-ER) per NEC 336.10.

## SPECIFICATIONS:

- ASTM B3 Standard Specification for Soft or Annealed Copper Wire
- ASTM B8 Concentric-Lay-Stranded Copper Conductors
- ASTM B33 Standard Specification for Tin-Coated Soft or Annealed Copper Wire
- UL 44 Thermoset-Insulated Wires and Cables
- UL 44 VW-1 Vertical flame test on individual conductors
- UL 1277 Electrical Power and Control Tray Cables
- UL 1685 FT4 Vertical-Tray Fire Propagation and Smoke Release Test
- ICEA S-58-679 Control Cable Conductor Identification Method 1 Table 1
- ICEA S-73-532 Standard for Control, Thermocouple Extension and Instrumentation Cables
- ICEA S-95-658 (NEMA WC70) Power Cables Rated 2000 Volts or Less for the Distribution of Electrical Energy
- IEEE 1202 FT4 Flame Test (70,000) BTU/hr Vertical Tray Test

## SAMPLE PRINT LEGEND:

{SQFTG} SOUTHWIRE{R} XX AWG (X.XX{mm<sup>2</sup>}) XX/C EPR/CPE TYPE TC-ER XHHW-2 CDRS E75755 MASTER-DESIGN {UL} 600V 90{D}C DRY/90{D}C WET OIL RES I SUNLIGHT RESISTANT DIRECT BURIAL FT4/IEEE 1202 -- {NOM}-ANCE EPR/CPE Tipo XHHW-2 SR FT4 600V 90{D}C USA



**Table 1 – Physical and Electrical Data**

| Stock Number  | Cond. Size | Cond. Number | Diameter Over Cond. | Insul. Thickness | Jacket Thickness | Approx. OD | Copper Weight | Approx. Weight | DC Resistance @ 25°C | AC Resistance @ 90°C | Min Bending Radius | Allowable Ampacity At 60°C * | Allowable Ampacity 75°C * | Allowable Ampacity 90°C * |
|---------------|------------|--------------|---------------------|------------------|------------------|------------|---------------|----------------|----------------------|----------------------|--------------------|------------------------------|---------------------------|---------------------------|
|               | AWG        | No.          | inch                | mil              | mil              | inch       | lb /1000ft    | lb /1000ft     | Ω /1000ft            | Ω /1000ft            | inch               | Amp                          | Amp                       | Amp                       |
| <b>12 AWG</b> |            |              |                     |                  |                  |            |               |                |                      |                      |                    |                              |                           |                           |
| 595636        | 12         | 4            | 0.087               | 30               | 45               | 0.445      | 81            | 149            | 1.660                | 2.075                | 1.8                | 16                           | 20                        | 20                        |

All dimensions are nominal and subject to normal manufacturing tolerances

◊ Cable marked with this symbol is a standard stock item

† Ampacities are based on Table 310.16 of the NEC 2020 Edition. Ampacities of insulated conductors rated up to and including 2000 Volts with not more than three current-carrying conductors in raceway, cable or direct buried based on ambient temperature of 30°C (86°F). Ampacities have been adjusted for more than three current-carrying conductors based on Table 310.15(C) 1.

