

25kV AL 133% EPR (EAM) LCT LLDPE Primary UD

Single Conductor, 320 Mils Ethylene Propylene Rubber (EPR) / Ethylene Alkene Copolymer (EAM), 133% Insulation Level, Longitudinally Corrugated Tape Shield, Linear Low Density Polyethylene (LLDPE) Jacket. Silicone Free



Image not to scale. See Table 1 for dimensions.

CONSTRUCTION:

- Conductor:** Moisture blocked class B compressed Aluminum ASTM B231 1350 ¾ hard H16/H26 (Non Moisture Blocked Optional)
- Conductor Shield:** Conventional Semi-conducting cross-linked copolymer; Supersmooth conductor shield optional; A conductor tape is used for cable size larger than or equal to 1500 Kcmil
- Insulation:** 320 Mils Ethylene Propylene Rubber (EPR) / Ethylene Alkene Copolymer (EAM) 133% insulation level
- Insulation Shield:** Strippable semi-conducting cross-linked copolymer
- Tape Shield:** 10 mils Longitudinally Corrugated Tape Shield
- Overall Jacket:** Linear Low Density Polyethylene (LLDPE) Jacket, black with red extruded stripes; PowerGlide® LLDPE jacket optional

APPLICATIONS AND FEATURES:

Southwire's 25kV cables are suited for use in wet and dry areas, conduits, ducts, troughs, trays, direct burial, sunlight, and where superior electrical properties are desired. These cables are capable of operating continuously at the conductor temperature not in excess of 105°C for normal operation, 140°C for emergency overload, and 250°C for short circuit conditions. Jacket types available that can be installed in conduit without the aid of lubrication. Rated for 1000 lbs./FT maximum sidewall pressure.

SPECIFICATIONS:

- ASTM B231 Standard Specification for Concentric-Lay-Stranded Aluminum 1350 Conductors
- ASTM B609 Standard Specification for Aluminum 1350 Round Wire, Annealed and Intermediate Tempers, for Electrical Purposes
- ICEA S-97-682 Standard for Shielded Utility Cable Rated for 5 - 46kV
- AEIC CS-8 Specification for extruded dielectric shielded power cables rated for 5 through 46KV
- Rural Utility Standard RUS 1728F-U1 or 1728.204 (Electric standards and specifications for materials and construction)
- UL 1072 Listed as MV 90 When Specified
- Optional CSA 68.5: -40°C and MV 90°C optional marking available upon request

SAMPLE PRINT LEGEND:

SOUTHWIRE HI-DR(R) [CONDUCTOR SIZE] [AWG or KCMIL] AL 25000 VOLTS EPR INSULATION 320 MILS -- (NESC) --
SOUTHWIRE {MMM} {YYYY} NON-CONDUCTING JACKET



Table 1 – Weights and Measurements

Stock Number	Cond. Size	Diameter Over Conductor	Diameter Over Insulation	Insul. Thickness	Diameter Over Insulation Shield	Jacket Thickness	Approx. OD	Approx. Weight	Min Bending Radius	Max Pull Tension*
	AWG/ Kcmil	inch	inch	mil	inch	mil	inch	lb /1000ft	inch	lb
TBA	4/0 (19)	0.498	1.175	320	1.235	80	1.495	1079	11.	1270

All dimensions are nominal and subject to normal manufacturing tolerances

◊ Cable marked with this symbol is a standard stock item

* Pulling tension based on pulling eye directly connected to conductor

Table 2 – Electrical and Engineering Data

Cond. Size	DC Resistance @ 25°C	AC Resistance @ 90°C	Capacitive Reactance @ 60Hz	Inductive Reactance @ 60Hz	Charging Current	Dielectric Loss	Zero Sequence Impedance*	Positive Sequence Impedance*	Short Circuit Current @ 30 Cycle	Allowable Ampacity in Duct 90°C†	Allowable Ampacity Directly Buried 90°C‡
AWG/ Kcmil	Ω/1000ft	Ω/1000ft	MΩ*1000ft	Ω/1000ft	A/1000ft	W/1000ft	Ω/1000ft	Ω/1000ft	Amp	Amp	Amp
4/0 (19)	0.0836	0.105	0.044	0.045	0.328	94.745	0.341+j0.116	0.106+j0.045	4731.1	235	285

* Calculations are based on three cables triplexed / tape shield / Conductor temperature of 90°C / Shield temperature of 45°C / Earth resistivity of 100 ohms-meter

† Ampacities are based on Figure 7 of ICEA P-117-734 (Single circuit trefoil, 100% load factor, 90°C conductor temperature, earth RHO 90, 36" burial depth)

‡ Ampacities are based on Figure 1 of ICEA P-117-734 (Single circuit trefoil, 100% load factor, 90°C conductor temperature, earth RHO 90, 36" burial depth)

Table 3 – Weights and Measurements (Metric)

Stock Number	Cond. Size	Diameter Over Conductor	Diameter Over Insulation	Insul. Thickness	Diameter Over Insulation Shield	Jacket Thickness	Approx. OD	Approx. Weight	Min Bending Radius	Max Pull Tension*
	AWG/ Kcmil	mm	mm	mm	mm	mm	mm	kg/km	mm	newton
TBA	4/0 (19)	12.65	29.85	8.13	31.37	2.03	37.97	1606	279.40	5652

All dimensions are nominal and subject to normal manufacturing tolerances

◊ Cable marked with this symbol is a standard stock item

* Pulling tension based on pulling eye directly connected to conductor

Table 4 – Electrical and Engineering Data (Metric)

Cond. Size	DC Resistance @ 25°C	AC Resistance @ 90°C	Capacitive Reactance @ 60Hz	Inductive Reactance @ 60Hz	Charging Current	Dielectric Loss	Zero Sequence Impedance*	Positive Sequence Impedance*	Short Circuit Current @ 30 Cycle	Allowable Ampacity in Duct 90°C†	Allowable Ampacity Directly Buried 90°C‡
AWG/ Kcmil	Ω/km	Ω/km	MΩ*km	Ω/km	A/km	W/km	Ω/1000ft	Ω/1000ft	Amp	Amp	Amp
4/0 (19)	0.2743	0.34	0.0134	0.1476	1.076	310.8432	0.341+j0.116	0.106+j0.045	4731.1	235	285

* Calculations are based on three cables triplexed / tape shield / Conductor temperature of 90°C / Shield temperature of 45°C / Earth resistivity of 100 ohms-meter

† Ampacities are based on Figure 7 of ICEA P-117-734 (Single circuit trefoil, 100% load factor, 90°C conductor temperature, earth RHO 90, 36" burial depth)

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