

600V CU PVC TFN PAIRS PVC SPOS Instrumentation

Type TC-ER Instrumentation Cable 600 Volt Copper Conductors PVC/Nylon Insulated Singles Shielded Pairs with Overall Shield SPOS. PVC Jacket Heat, Moisture, Oil and Sunlight Resistant RoHS rated for -30°C to 90°C



Image not to scale. See Table 1 for dimensions.

CONSTRUCTION:

1. **Conductor:** Class B stranded bare copper per ASTM B3 and B8
2. **Insulation:** Premium Grade Polyvinyl Chloride (PVC) plus nylon. Black/White alpha-numeric print alternate and inverted. 1-ONE, 2-TWO
3. **Drain Wire:** Tinned copper. Sized two AWG sizes smaller than pair size. For #18 awg pair: Drain is 20 awg. For #16 awg pair: Drain is 18 awg.
4. **Twisted Shielded Pair:** 100% coverage aluminum/polyester foil shield with an individual drain wire shown in step 3
5. **Binder:** Mylar binder
6. **Overall Drain Wire:** Tinned Copper. Sized two AWG sizes smaller than pair size. For #18 awg pair: Drain is 20 awg. For #16 awg pair: Drain is 18 awg.
7. **Overall Shielded:** 100% coverage aluminum/polyester foil shield with a drain wire as shown in step 6
8. **Rip Cord:** Rip cord under jacket for ease of removal
9. **Jacket:** Black sunlight, oil and moisture resistant Polyvinyl Chloride (PVC)

APPLICATIONS AND FEATURES:

Southwire's Instrumentation Cables Type TC-ER per UL 1277 are suitable for installations as outlined in NEC Article 336 for process control and instrumentation, control circuits for operation and interconnection of protective and signaling devices and for general use in manufacturing, industrial and commercial distribution systems. Cables are constructed with 7-strand copper conductors insulated with nylon covered PVC. The paired conductors are colored black, white, and alpha-numeric printed. Each pair has an aluminum polyester foil with 100% coverage and a tinned drain wire. The overall assembly is covered with an aluminum polyester foil with 100% coverage and a tinned drain wire. The cable is suited for use in cable trays, raceways, conduit, aerial (when supported with a messenger) and direct burial. The cable is rated for -30°C to 90°C and rated for Class I Div II hazardous locations, sun and oil resistant. The jacket is black PVC with a nylon rip cord for easy removal.

SPECIFICATIONS:

- ASTM B3 Standard Specification for Soft or Annealed Copper Wire
- ASTM B8 Concentric-Lay-Stranded Copper Conductors
- UL 66 Fixture Wire Type TFN
- UL 83 Thermoplastic Insulated Wires and Cables
- UL 1277 Electrical Power and Control Tray Cables
- UL 1685 Vertical-Tray Fire Propagation and Smoke Release Test (1/0 and Larger)



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**CABLETECH
SUPPORT™**

Services

- IEEE 1202 FT4 Flame Test (70,000) BTU/hr Vertical Tray Test
- EPA 40 CFR, Part 26, Subpart C heavy metals per Table 1, TCLP method

SAMPLE PRINT LEGEND:

SOUTHWIRE® XXAWG SHIELDED XXPAIRS PVCN/PVC TYPE TC-ER TFFN E75755 (UL) 600V 90°C DRY OIL RES I SUNLIGHT RESISTANT DIRECT BURIAL -- SEQUENTIAL MARKING

Table 1 – Weights and Measurements

Stock Number	Cond. Size	Number of Pairs	Insul. Thickness	Jacket Thickness	Approx. OD	Approx. Weight	Min Bending Radius	DC Resistance @ 25° C
	AWG/ Kcmil	pair	mil	mil	inch	lb/1000ft	inch	Ω/1000ft
562953	18	2	15	45	0.410	77	3.392	6.66
563027	18	4	15	45	0.488	126	3.904	6.66
563029	18	8	15	60	0.645	238	5.16	6.66
563032	18	12	15	60	0.758	332	6.064	6.66
559154	18	24	15	80	1.038	638	8.304	6.66
566952	18	36	15	80	1.176	902	9.408	6.66
563037◊	16	4	15	45	0.421	154	4.552	4.18
563035◊	16	2	15	45	0.422	99	3.728	4.18
581425	16	4	15	60	0.537	179	4.384	4.18
579042	16	6	15	60	0.66	331	5.28	4.18
581377	16	7	15	60	0.661	245	5.288	4.18
563039◊	16	8	15	60	0.714	400	5.712	4.18
563041◊	16	12	15	80	0.891	507	7.128	4.18
582633◊	16	16	15	80	1.07	700	8.56	4.18
559145◊	16	24	15	80	1.166	901	9.328	4.18
566949◊	16	36	15	80	1.324	1278	10.592	4.18

All dimensions are nominal and subject to normal manufacturing tolerances

◊ Cable marked with this symbol is a standard stock item



Table 2 – Weights and Measurements (Metric)

Stock Number	Cond. Size	Number of Pairs	Insul. Thickness	Jacket Thickness	Approx. OD	Approx. Weight	Min Bending Radius	DC Resistance @ 25° C
	AWG/ Kcmil	pair	mm	mm	mm	lb/km	mm	Ω/km
562953	18	2	0.38	1.14	10.41	115	86.16	21.85
563027	18	4	0.38	1.14	12.40	188	99.16	21.85
563029	18	8	0.38	1.52	16.38	354	131.06	21.85
563032	18	12	0.38	1.52	19.25	494	154.03	21.85
559154	18	24	0.38	2.03	26.37	949	210.92	21.85
566952	18	36	0.38	2.03	29.87	1342	238.96	21.85
563037◇	16	4	0.38	1.14	10.69	229	115.62	13.71
563035◇	16	2	0.38	1.14	10.72	147	94.69	13.71
581425	16	4	0.38	1.52	13.64	266	111.35	13.71
579042	16	6	0.38	1.52	16.76	493	134.11	13.71
581377	16	7	0.38	1.52	16.79	365	134.32	13.71
563039◇	16	8	0.38	1.52	18.14	595	145.08	13.71
563041◇	16	12	0.38	2.03	22.63	754	181.05	13.71
582633◇	16	16	0.38	2.03	27.18	1042	217.42	13.71
559145◇	16	24	0.38	2.03	29.62	1341	236.93	13.71
566949◇	16	36	0.38	2.03	33.63	1902	269.04	13.71

Typical Electrical Specifications for Each Pair

Size	Capacitance	Inductance
AWG	µF/ft	µH/ft
18	40.66	0.0957
16	48.51	0.0895

